



ISO VIEW
FOR REFERENCE ONLY

PAINTS AND COATING

1. STRUCTURAL STEEL PAINT: VOC COMPLIANT THREE-COAT "COROTHANE 1" SYSTEM AS MANUFACTURED BY SHERWIN WILLIAMS.
 - A. PRIME COAT: 3-4 MILS DFT OF "GALVAPAC ONE PACK ZINC PRIMER".
 - B. INTERMEDIATE COAT: 3-5 MILS DFT OF "IRON OX B".
 - C. TOP COAT: 2-3 MILS DFT OF "COROTHANE 1 HS" ALIPHATIC URETHANE.
 - D. COLOR: WHITE TOP COAT TO MATCH EXISTING.
2. SURFACE PREPARATION OF THE STRUCTURAL STEEL SHALL BE IN ACCORDANCE WITH SSPC SP1 "SOLVENT CLEANING AND SSPC SP6 "COMMERCIAL BLAST CLEANING".

A	06/18/2018	FOR APPROVAL	OZ
REV.	DATE	DESCRIPTION	BY
<small>VERIFICATION OF DIMENSIONS, DETAILS AND ETC. ARE REQUESTED, WHERE INDICATED. IF EACH VERIFICATION IS NOT NOTED OTHERWISE, IT WILL BE ASSUMED TO BE CORRECT AS SHOWN.</small>			
STEEL MANAGEMENT SERVICES, LLC <small>707 COLORADO ST KELSO, WA 98625 360-518-8560</small>			
DETAILER:	PB STEEL DETAILING, INC	ENGINEER:	JHI ENGINEERING, INC
CUSTOMER:	JH KELLY		
PROJECT:	PELETIZING PLANT		
LOCATION:	300 NORTH PEKIN ROAD, WOODLAND, WA 98674		
GENERAL NOTES			
DRAWN BY:	CHKD. BY:	JOB No.:	SHEET No.:
VM	PB	248	G-1
REV.:	A		